



ACRYLIC FOAM TAPE • CODE 1200GF

# AFT 1200GF

ISSUED January 2016

REVIEWED June 2026

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## PRODUCT DESCRIPTION

MightyLoc AFT 1200GF is a grey acrylic foam tape which is designed for a wide variety of bonding applications that require excellent adhesion and durability. It exhibits good chemical & elevated temperature resistance. This tape is suitable for bonding wide range of substrates commonly used in the signage and metal fabrication industries including metal, Aluminium, Stainless steel, Acrylic, glass, etc. The unique viscoelastic properties enable it to elongate, accommodating the different rates of contraction and expansion between dissimilar bonded substrates due to extreme temperature cycle exposure.

## TYPICAL APPLICATION AREAS

- Metal doors stiffeners
- Automotive accessories installation
- Truck canopies fabrication
- Outdoor signage
- Elevator stiffeners bonding
- Building facades installation

## ■ SPECIFICATIONS

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Thickness:	2.00mm
Adhesive:	Acrylic
Tape Carrier:	Acrylic foam
Foam Color:	Grey
Release Liner:	Red PE Film
Temperature Resistance (°C) – Short Term	≥150
Temperature Resistance (°C) – Long Term	≥80
Dynamic Shear Strength (gf/cm <sup>2</sup> ) Before 20 mins	≥3'000
Dynamic Shear Strength (gf/cm <sup>2</sup> ) After 24 hours	≥4'000
Peel Adhesion (gf/25mm)	≥4'000
Holding Power (Hr) Stainless Steel, 24 Hours, 1000 Gram Static Load	24

## ■ SURFACE PREPARATION

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All surfaces intended for bonding must be sufficiently and thoroughly cleaned and dried prior to application. Abrading prior to bonding is highly recommended. Surfaces must be free from dust, dirt, oil, grease and residues of any forms. Dirty or contaminated surfaces affect bonding and adhesion strength adversely. IPA or IsoPropyl Alcohol is generally used for general cleaning and Heptane solvent may be used to clean oily or greasy surfaces. Do Not use oil based solvents for surface preparation prior to bonding.

## ■ STORAGE

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It is highly recommended to store this product under constant temperature between 25°C - 30°C. This product should not be exposed to high humidity and direct sunlight during storage. Keep unused product away from dust and grease.

## ■ SHELF LIFE

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This product has 24 months shelf life from date of manufacturing.

## ■ LIMITED WARRANTY STATEMENT :

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Products are warranted to be free of defects in workmanship and material at time of shipment. Vitrochem Technology Pte Ltd will replace or credit any material we determined to be defective. Before using, user shall determine the suitability of the product for its intended use, and assumes all risk and liability whatsoever in connection therewith.

## ■ COMPLIANCE AND QUALITY

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Made under the ISO 9001 quality management system of Vitrochem Technology. RoHS declarations and Safety Data Sheets are available on request.

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Data last reviewed **June 2026**.

All recommendations for the use of our products are based on the current state of our knowledge. The Buyer remains responsible for satisfying itself that the product is suitable for its intended process or purpose. Since we cannot control the application, use, or processing of the product, we accept no responsibility on that basis. Refer to the current controlled data sheet, or contact us, before production use.